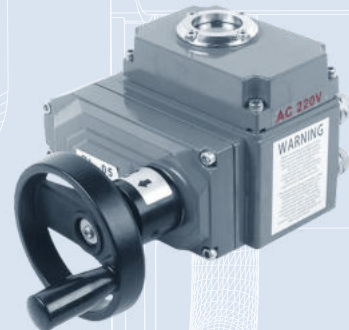
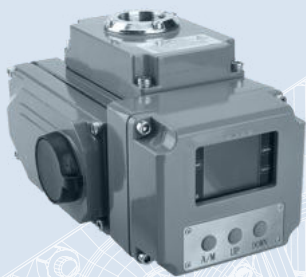
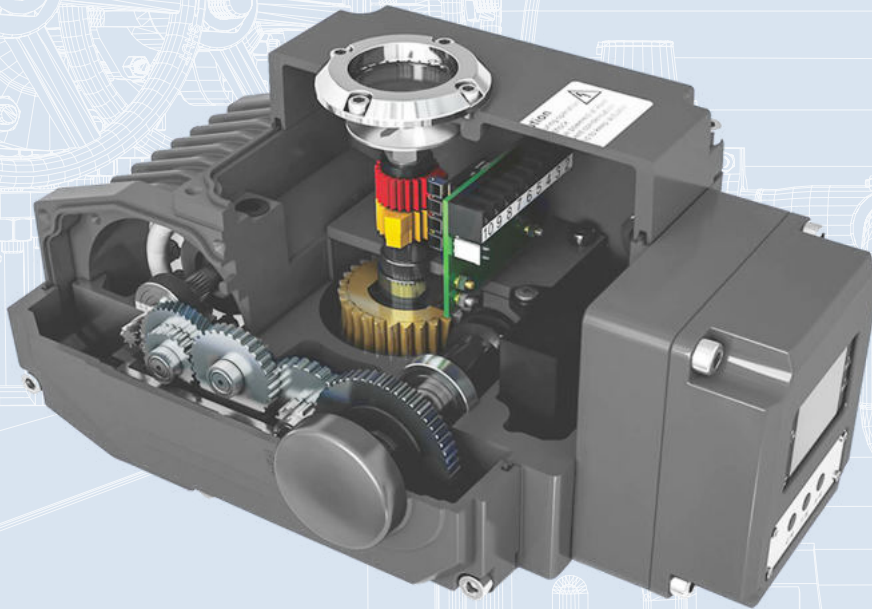




**EMFLOW**  
EST. 2002

# **ELECTRIC ROTARY ACTUATORS**

CATALOGUE



**EM-FLOW ENVIRONMENTAL TECHNOLOGY CO., LTD.**

[www.emflow.tw](http://www.emflow.tw)

## Product Description

EMP series electric actuator is with unique design, It can be used to control the 0°-270° rotary valve or and other similar products, such as butterfly valve, ball valve, air valve, flapper valve, plug valve, louver valve, etc. It can be widely used in petroleum, chemical industry, water treatment, shipping, paper making, power station, heat supply, building automation, light industry and other areas. With ac 380v/220v/110v driving power supply, the actuator can make the valve movement to the required position by 4-20 ma current signal or 0 to 10 v DC voltage controlling signal. The maximum output torque is 4000 N·M. An indisputable advantage that will impress you.

## Performance Characteristics



- With hard aluminum alloy material, the size of the housing is small. The housing is with strong corrosion resistance after anodizing treatment and polyester powder coating, the surface is fine and smooth, which can reduce electromagnetic interference.
- The fully enclosed squirrel cage motor is with features as small volume, large torque, small inertia force. F-class insulation and built-in overheat protection switch, which can prevent motor damage from over heating. Anti-corrosive and rustproof, all screws are of stainless steel material.
- With portable allen key, with which you can manually operate the actuator when power failure. On the surface of the actuator, there is a clamp to lay the allen key, so you can find it when you need it.
- The Indicator is mounted on the central actuator to observe the valve position, it is designed with convex lens, the water will not accumulate, and it is more convenient to observe.
- With space heater, which will help to keep the inner components and parts in a dry condition even in raining and wet weather.
- With good sealing structure. The integrated design of worm gear and output shaft avoids the gap of key connection. It is with high transmission precision. With special copper alloy forging, which is with high strength and good abrasion resistance features.
- With both mechanical limit and electronic limit. The mechanical limit screw is adjustable. safe and reliable: The electronic limit switch is controlled by the cam mechanism. The simple adjustment mechanism can set the position accurately and conveniently, and it is not affected by over adjusting of the handwheel.
- The precision worm gear and worm mechanism can efficiently transmit large torque with higher efficiency, lower noise and longer working life. With self-locking function. to prevent reversal. The driving parts are more stable and reliable, no need to add lubrication.
- Protection design: when removing the shell, the bolt is attached to the shell and will not fall off.
- The mounting dimensions of the bottom meets the international standards of ISO5211/ DIN3337, With double square threaded hole to facilitate with square bar valve linear or 45 angle of installation, with strong adaptability, It can be installed either vertically or horizontally.
- The control circuit is with single-phase or three-phase power supply standard, The layout of the line is compact and reasonable, the external circuit is also simple, connection terminals for additional functions can be effectively added. Direct-current power supply is also available.
- Intelligent control: the intelligent control module is highly integrated into the body of the electric actuator, no need to connect with external positioner. Digital setting with high precision, self-diagnosis, multi-functions.
- Powerful functions: intelligent type, proportional type, switching type, all kinds of signal output types are available

## Standard Specification

<b>Housing</b>	Aluminium Alloy Die-castings, IP67 water-proof grade, NEMA4 and 6
<b>Motor Power Input</b>	110/220V AC 1Phase, 380/440VAC 3Phase. 50/60HZ, ±10%
<b>Control Power</b>	110/220V AC 1Phase 50/60HZ, ±10%
<b>Motor</b>	Squirrel Cage Asynchronous Motor
<b>Normal Limit Switch</b>	2* On/ Off, SPDT, 250C AC 10A
<b>Auxiliary Limit Switch</b>	2* On/ Off, SPDT, 250C AC 10A (0-270")
<b>Stroke</b>	90°-270°±10°(please inform us if the angle is above 90°)
<b>Stalling Protection/ Operation Temperature</b>	With Inner Thermal Protection Function, On (120°C±5°C)/ Off (97°C±5°C)
<b>Indicator</b>	Continuous position indicator
<b>Manual operation</b>	Manually operate with allen key (hand wheel is optional)
<b>Self-locking device</b>	Self-lock Design
<b>Mechanical limit</b>	With 2 External adjusting bolt
<b>Space heater</b>	7-10W (110/220V) AC (to prevent condensation)
<b>Conduit entry</b>	With 2 x M18* 1.5
<b>Ambient temperature</b>	-25°C-60°C
<b>Lubrication</b>	Molybdenum base grease (EP type)
<b>Material</b>	Steel, aluminum, aluminum bronze, polycarbonate
<b>Ambient humidity</b>	90%RH (Max)
<b>Anti-vibration</b>	XYZ10g. 0.2-34Hz, 30Minutes
<b>External coating</b>	Dry powder, epoxy polyester (non condensation)

## Product Advantages

### 1 Protection grade IP68.

Designed with more reasonable embedded structure, the housing is with better leakproofness.

### 2 Perspective structure.

With perspective glass, it is easier to see the internal status. We adopt mechanical seal structure instead of chemical adhesive seal structure. The chemical adhesive seal actuator's waterproofness will decrease for aging (especially in high temperature and high pressure circumstances). While mechanical seal structure device could be installed in outdoor, it can even work under water for some time.

### 3 With more reasonable and reliable gears.

1. We adopt aluminum alloy material for the gear box body to avoid cracking
2. Gears are all made of 40 chrome steel with secondary treatment. With better abrasive resistance and durability.

### 4 Lower motor heat.

With bigger size motor, the device generates less heat with less electric capacity and starting current.

### 5 Easier installation.

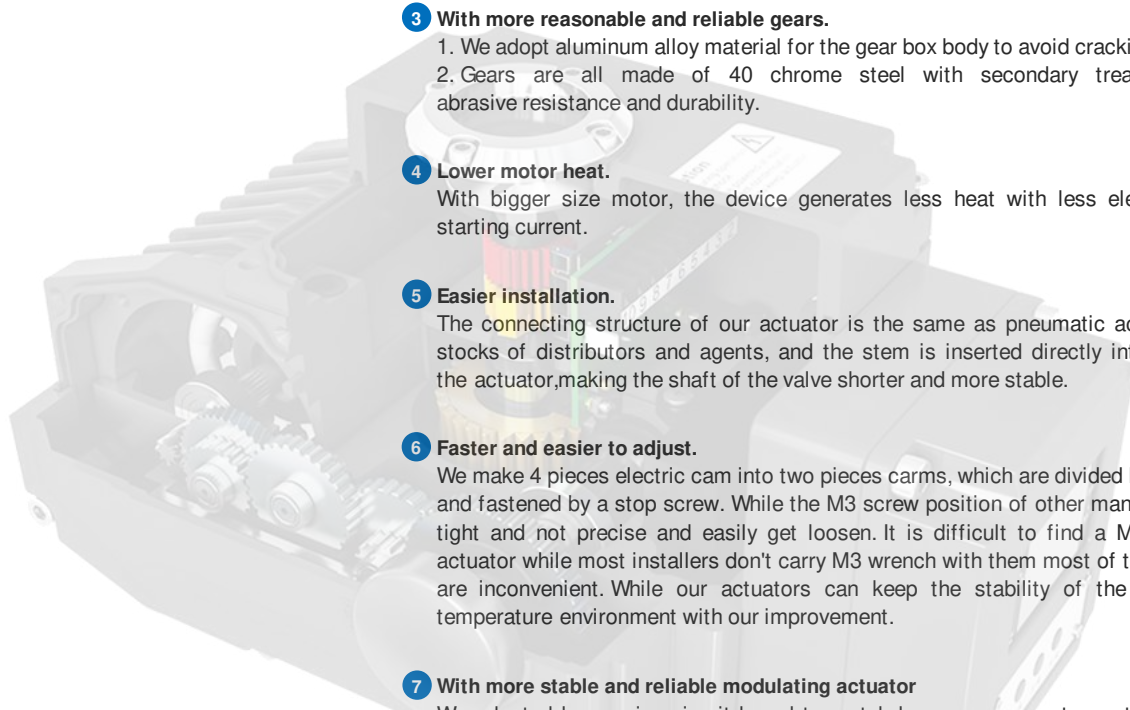
The connecting structure of our actuator is the same as pneumatic actuators, it reduces stocks of distributors and agents, and the stem is inserted directly into the worm inside the actuator, making the shaft of the valve shorter and more stable.

### 6 Faster and easier to adjust.

We make 4 pieces electric cam into two pieces carms, which are divided by belleville springs and fastened by a stop screw. While the M3 screw position of other manufacturers are not tight and not precise and easily get loosen. It is difficult to find a M3 wrench for their actuator while most installers don't carry M3 wrench with them most of the time. M3 screws are inconvenient. While our actuators can keep the stability of the limit in ultra low temperature environment with our improvement.

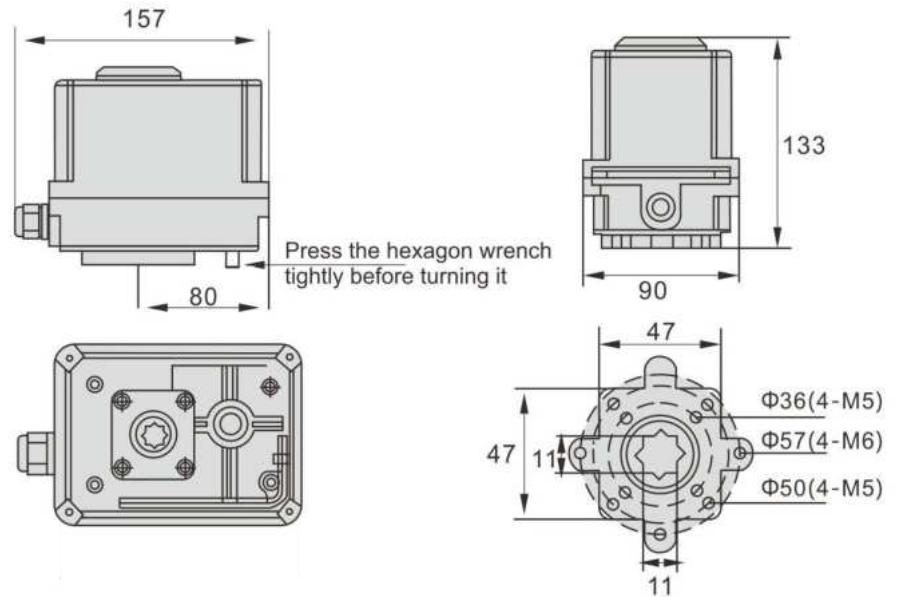
### 7 With more stable and reliable modulating actuator

We adopted larger size circuit board to match larger components, so the actuator is with higher power. As we use weak current control power supply, it will not affect the module performance for voltage instability. We use bare board which is with better heat dissipation, User friendly, one key positioning, to avoid misoperation or debugging disorder for too many buttons. The Intelligent machule external mounting is used to solve the problem that the maximum temperature of actuator is 120 °C. while the temperature of electronic components of module is only 65 °C.



## EME-03 Series

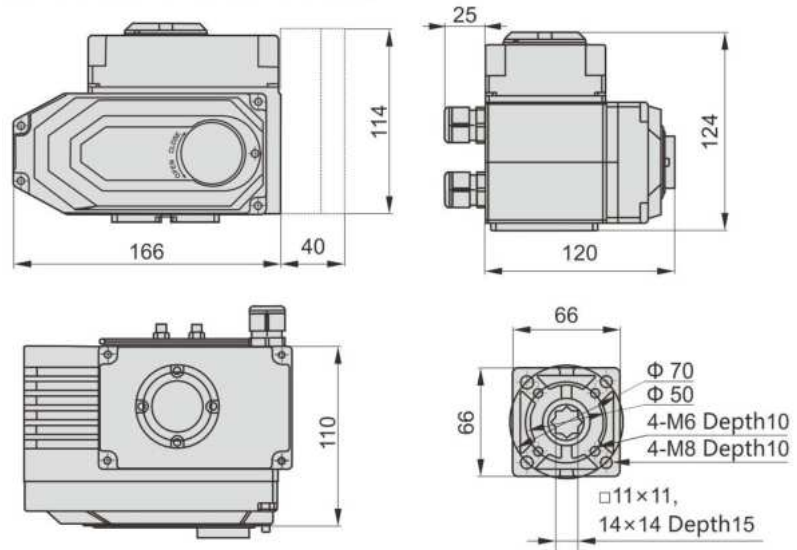
### Dimensions and Performance Parameters



Model Name	EME-03	
Input Voltage	DC24V	AC220V
Motor Power	20W	
Rated Current	1A	0.2A
Output Torque	30NM	
Operating Time	10/15S	
Output Shaft	Square hole: 11*11/14*14, Depth: 15/18; Round hole: $\Phi$ 12.6, Depth:26	
Control Circuit	B-type/ S-type/ R-type/ H-type/ A-type/ K-type/ D-type/ T-type	
Operation Angle	0~270°	
Weight	1.5kg	
Dielectric Strength	1500VAC/Minute	
Insulation Resistance	100M $\Omega$ /500VDC	
Working Temperature	-25°C~60°C (Other temperature can be customized)	
Installation Angle	360° Any Angle	
Housing	ABS/IP67	
Optional Function	Over torque Protection, Heat Dehumidifier	
Ball Valve	15~25	
Butterfly Valve	40~50	

## EME-05 Series

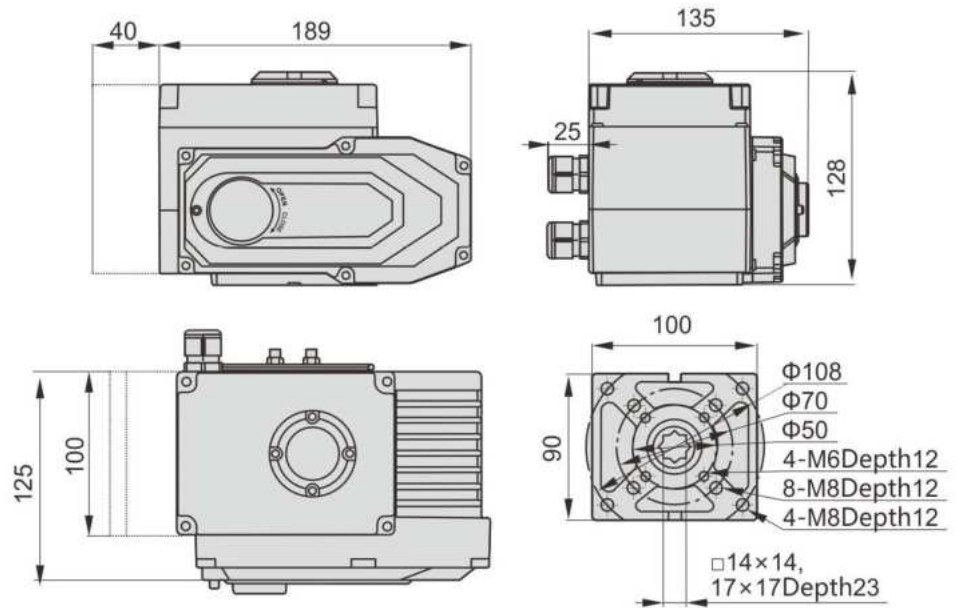
### Dimensions and Performance Parameters



Model Name	EME-05				
Input Voltage	DC24V	AC24V	AC110V	AC220V	AC380V
Motor Power	15W				
Rated Current	2A	2.2A	0.48A	0.15A	0.1A
Output Torque	50NM				
Operating Time	15S	30S			
Output Shaft	Square hole: $11 \times 11 / 14 \times 14$ , Depth: 15/18; Round hole: $\Phi 12.6$ , Depth: 26				
Control Circuit	B-type/ S-type/ R-type/ H-type/ A-type/ K-type/ D-type/ T-type				
Operation Angle	$0 \sim 270^\circ$				
Weight	3.5kg				
Dielectric Strength	1500VAC/Minute				
Insulation Resistance	100M $\Omega$ /500VDC				
Working Temperature	$-25^\circ\text{C} \sim 60^\circ\text{C}$ (Other temperature can be customized)				
Installation Angle	$360^\circ$ Any Angle				
Housing	Aluminium Alloy Die-castings, IP67 water-proof grade, NEMA4 and 6				
Optional Function	Over torque Protection, Heat Dehumidifier				
Ball Valve	15~32				
Butterfly Valve	50~80				

## EME-10 Series

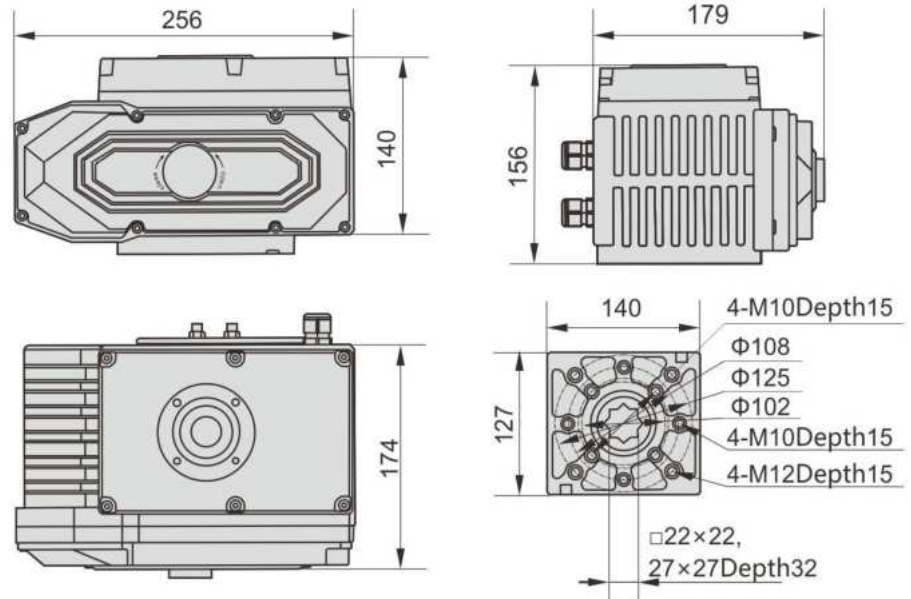
## Dimensions and Performance Parameters



Model Name	EME-10				
Input Voltage	DC24V	AC24V	AC110V	AC220V	AC380V
Motor Power	30W				
Rated Current	2.4A	3.0A	0.64A	2.28A	0.19A
Output Torque	100NM				
Operating Time	10S	20S/30S/40S			
Output Shaft	Square hole: 11*11/14*14, Depth: 15/18; Round hole: $\Phi 15.7/\Phi 18.95$ , Depth: 28				
Control Circuit	B-type/S-type/R-type/H-type/A-type/K-type/D-type/T-type				
Operation Angle	0~270°				
Weight	4.7kg				
Dielectric Strength	1500VAC/Minute				
Insulation Resistance	100M $\Omega$ /500VDC				
Working Temperature	-25°C~60°C (Other temperature can be customized)				
Installation Angle	360° Any Angle				
Housing	Aluminium Alloy Die-castings, IP67 water-proof grade, NEMA4 and 6				
Optional Function	Over torque Protection, Heat Dehumidifier				
Ball Valve	15~65				
Butterfly Valve	50~100				

## EME-20/50 Series

## Dimensions and Performance Parameters

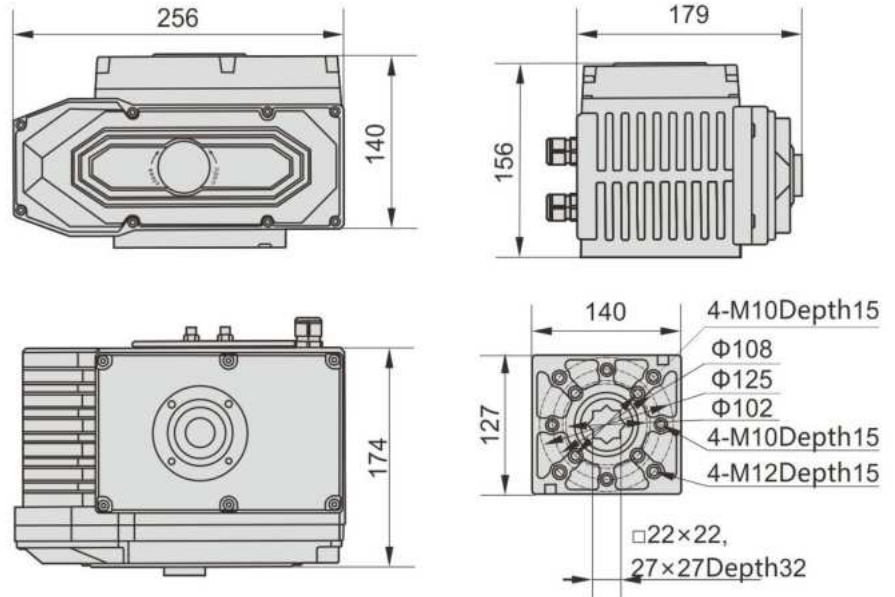


Model Name	EME-20					EME-50			
	Input Voltage	DC24V	AC24V	AC110V	AC220V	AC380V	AC24V	AC110V	AC220V
Motor Power	70W					108W			
Rated Current	4.0A	5A	0.9A	0.6A	0.25A	8.0A	2A	0.92A	0.45A
Output Torque	200NM					500NM			
Operating Time	10S	30S/60S				30S/60S			
Output Shaft	Square hole: 22*22/27*27, Depth: 32; Round hole: Φ28.5/Φ32.65 Depth: 42Max								
Control Circuit	B-type/ S-type/ R-type/ H-type/ A-type/ K-type/ D-type/ T-type								
Operation Angle	0~270°								
Weight	10kg					10.5kg			
Dielectric Strength	1500VAC/Minute								
Insulation Resistance	100MΩ/500VDC								
Working Temperature	-25°C~60°C (Other temperature can be customized)								
Installation Angle	360° Any Angle								
Housing	Aluminium Alloy Die-castings, IP67 water-proof grade, NEMA4 and 6								
Optional Function	Over torque Protection, Heat Dehumidifier								
Ball Valve	80					100			
Butterfly Valve	200					250			



## EME-100/200 Series

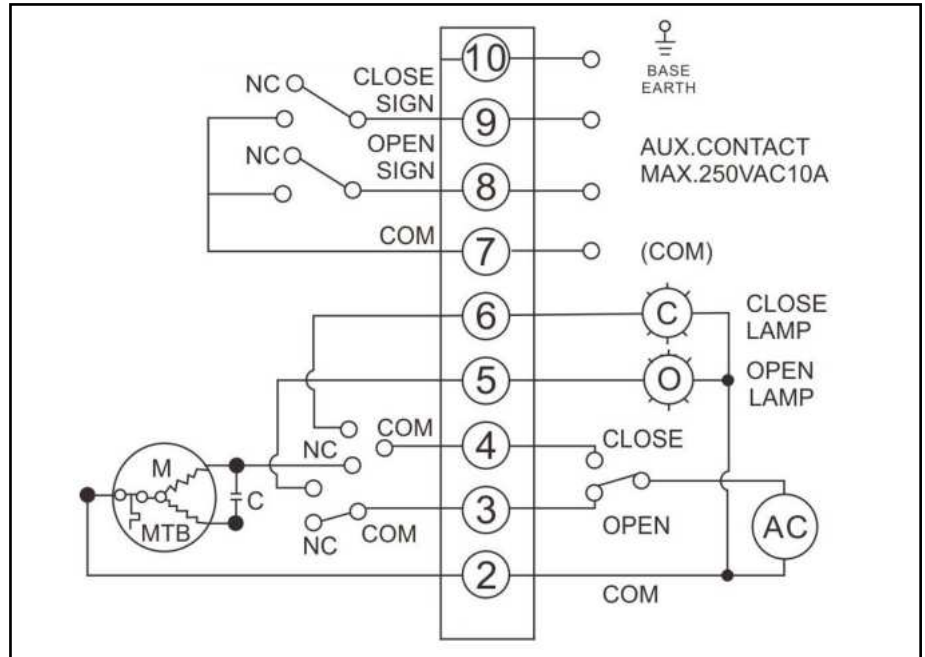
## Dimensions and Performance Parameters



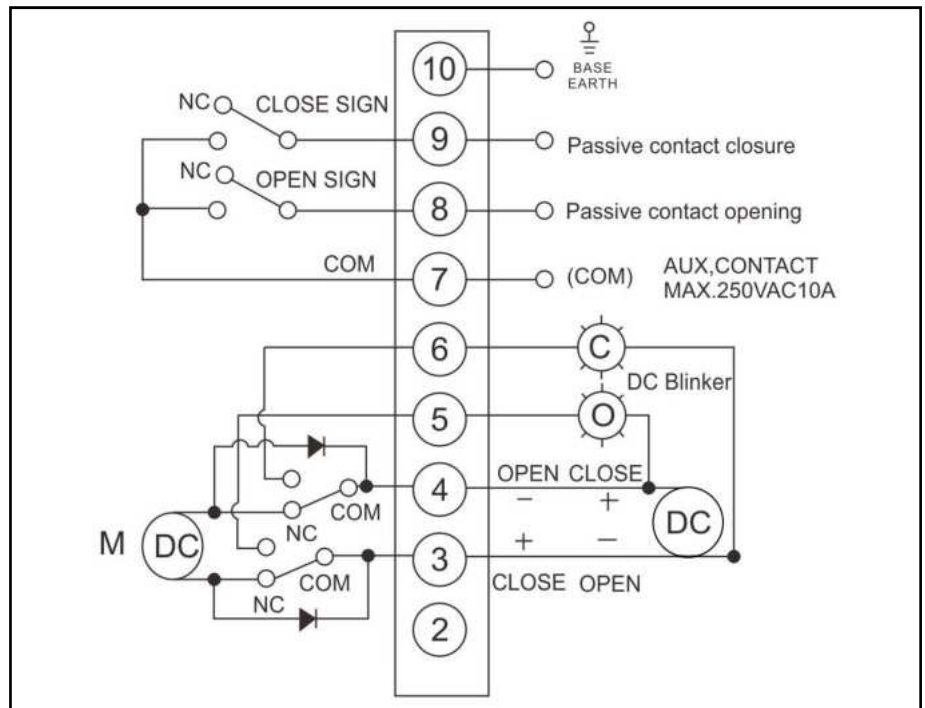
Model Name	EME-100				EME-200			
	Input Voltage	AC24V	AC110V	AC220V	AC380V	AC24V	AC110V	AC220V
Motor Power	118W				140W			
Rated Current	8.5A	2.1A	1A	0.48A	9A	2.2A	1.1A	0.6A
Output Torque	1000NM				2000NM			
Operating Time	30S/50S				90S			
Output Shaft	Square hole: 22-22/27*27, Depth: 32; Round hole: \$28.5/Φ32.65 Depth: 42Max							
Control Circuit	B-type/S-type/R-type/H-type/A-type/K-type/D-type/T-type							
Operation Angle	0~270°							
Weight	10.5kg							
Dielectric Strength	1500VAC/Minute							
Insulation Resistance	100MQ/500VDC							
Working Temperature	-25°C~60°C (Other temperature can be customized)							
Installation Angle	360° Any Angle							
Housing	Aluminium Alloy Die-castings, IP67 water-proof grade, NEMA4 and 6							
Optional Function	Over torque Protection, Heat Dehumidifier							
Ball Valve	125				150			
Butterfly Valve	300 ~ 350				400 ~ 450			

## Wiring method and diagram

### 1. AC 220V - Standard on-off passive contact signal output circuitry

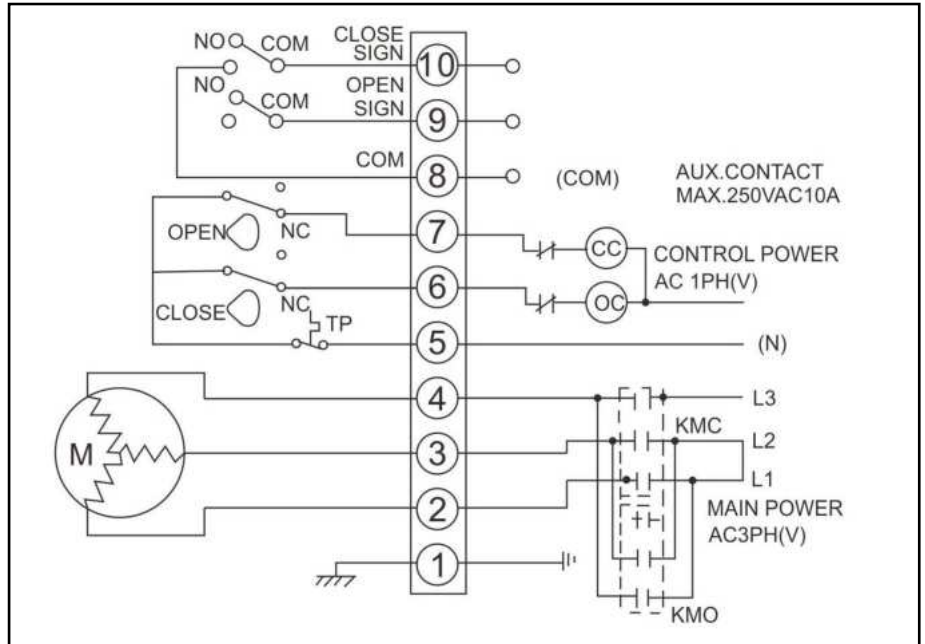


### 2. DC 24V - Standard on-off passive contact signal output circuitry

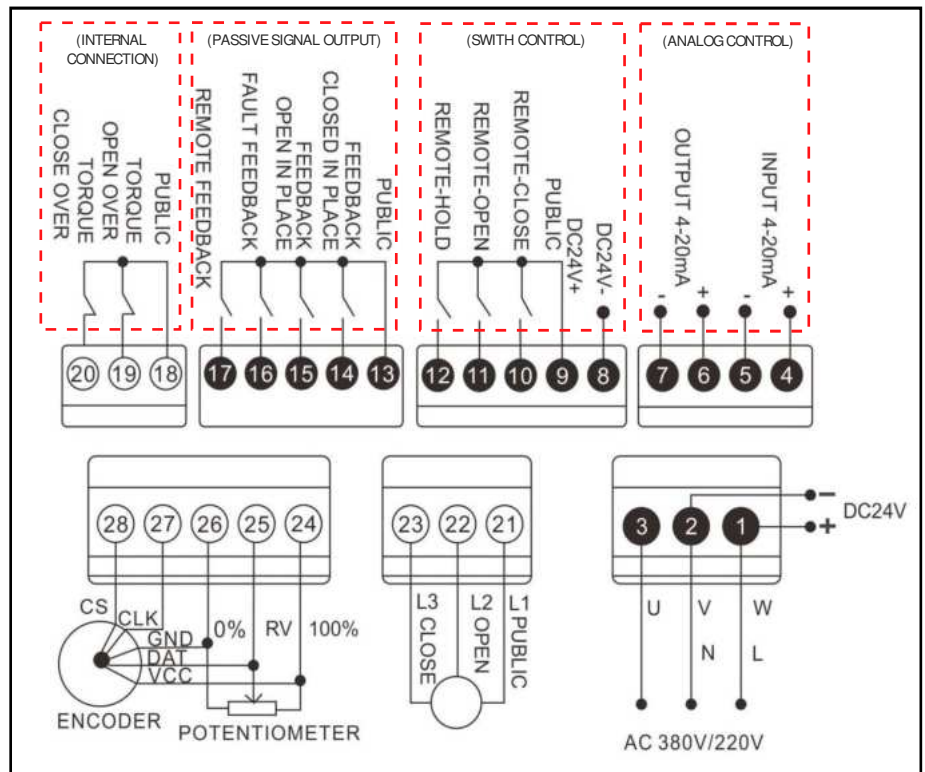


## Wiring method and diagram

### 3. AC 380V - 3 phase passive contact (Outer control on-off model)



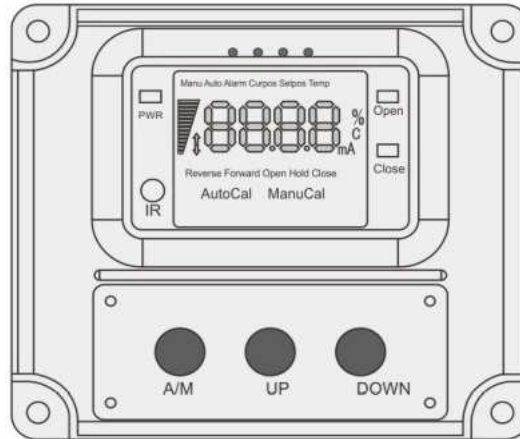
### 4. AC 380V/220V - DC24V Intelligent Modulating



## Intelligent Modulating



## Main technical specifications



Panel



Remote controlled

- **Input voltage range:** three phase: 342V~418V, single phase: 85V-248V.
- **Environment temperature:** -40°C~85°C, relative humidity: ≤90RH%, can setting over temperature alarm function.
- **Control accuracy:** 0.1%~3.0%(can adjust by parameter d).
- **Actuator feedback signals:** potentiometer 500Ω-10KΩ (can customized before out of factory) Output of the driver motor output of the silicon controlled (1200V AC, 25A).
- **Input of the analog signal:** control opening signal (DC), 4~20mA (0~5V, 0-10V, default value can customized before out factory), input resistance: 250Ω.
- **Feedback of the analog signal:** feedback of the valve current opening signal: 4-20mA Dc (0~5V, 0~10V, default value can customized before out factory), the maximum load capacity ≤ 500Ω (2000V surge voltage).
- **Input of switching signal:** 3 channels input signal of photoelectric isolated control (remote on, off, keep) with built-in 24V control voltage.
- **Feedback of switching signal:** feedback of the relay, including trouble, remote status on position, off position output, load ability 60V/500mA.
- **Signal isolation:** signals isolate by the relays and optoelectronic couplers, the isolation can up to 2000V.

### Chassis size:

10-10 actuator rear cover Size: 104mm\*92mm\*35mm  
 20-20 actuator rear cover Size: 115mm\*97mm\*35mm  
 30-30 actuator rear cover Size: 114mm\*100mm\*35mm

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## Structure

### The electric actuator consists of the following parts:

- Shell part: including shell and base part;
- Drive part: high-performance fully enclosed squirrel cage motor as the power source;
- Drive mechanism: Worm gear and gear drive part;
- Proportional control part: separate from the mechanical part, easy to debug; Limit switch part;
- Open detection and feedback parts.

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## Installation

### Precautions for indoor installation:

- This is non-explosion-proof product, please do not install in places with explosive gas;
- Please inform in advance if needs to install under water or in outdoor areas;
- Please reserve the space for wiring, manual operation and maintenance.

### Precautions for outdoor installation:

- To prevent the product from raining, direct sunlight etc., please install with a protective cover, or use our protection grade IP68 products.
- Please reserve the space for wiring, manual operation and maintenance.

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## Ambient Temperature and Fluid Temperature

### Ambient temperature

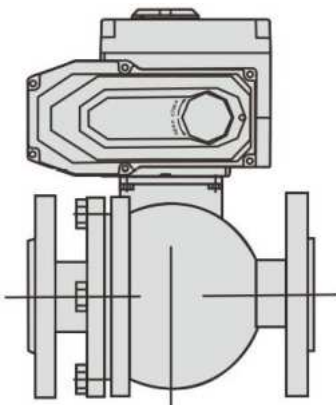
- The environment temperature should be at 25°C+60°C;
- When the ambient temperature is below zero, please inform us to add a space heater in the machine.

### Fluid temperature

- When coupled with valves, heat from the fluid will be transferred to the body though in the conjunction and the body temperature will increase.
- When the fluid temperature is extremely high, the mount part between the valve and actuator should be specially treated.
- Standard bracket: When the fluid temperature is below +65°C (Or no need bracket)
- Middle Temperature bracket: When the fluid temperature is more than + 65°C
- High temperature bracket: When the fluid temperature is above + 180° C

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## Connection with Valves



- Manually turn the valve, confirm there is no abnormal condition and turn it to the fully closed position.
- Fix the bracket on the valve.
- Put the electric actuator on the bracket and screw it gently with bolts and nuts.
- Turn the electric actuator to the closing position, and fix the valve shaft and the electric actuator output shaft with the coupling and screw.
- Screw on the bolts between the electric actuator and the bracket.
- Use the handle to rotate the electric mechanism, make sure no eccentricity, bending, smooth movement, pay attention not to over travel

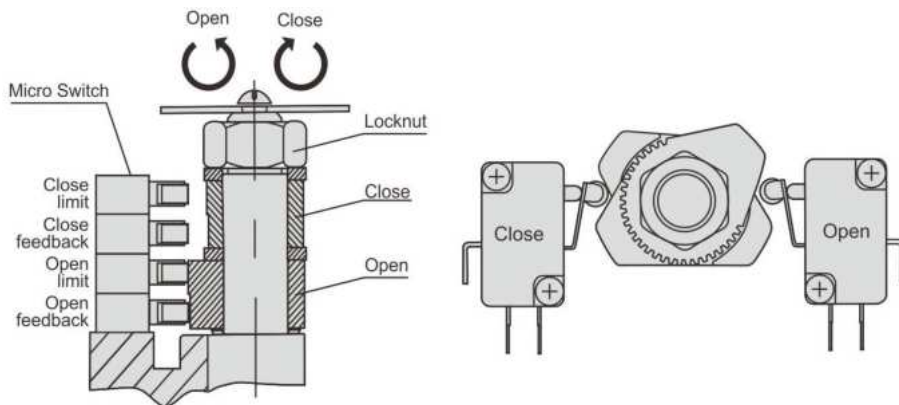
### Note: Decrease hysteresis of the coupling as far as possible

When installing, take care to match the actuator switch in line with the valve switch. The flange at the bottom of the actuator complies with the ISO5211 standard. If the connected valve also conform this standard, it can be easily connected, if not, additional bracket connection is required

## Debug Description

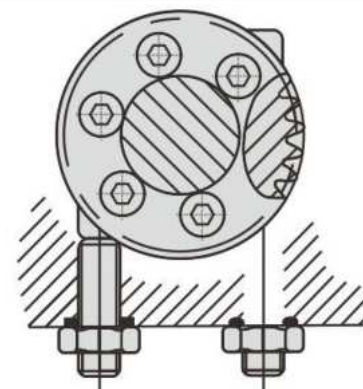
### Adjustment of stroke limit

Turn round the handwheel to move the actuator to the fully closed position. Then use a wrench to loosen the limit cam fixing nut. Turn the limit cam (yellow open, red close) to adjust it to just press the lower limit switch (CLS) position, and then fixed the limit cam nut, so it is the way to set the position of the travel limit when the actuator is fully closed. The position of full open is set in the same way.



### Adjustment of mechanical limit

Loosen the lock nut of the mechanical limit screw and manually move the actuator to the fully closed position. Set the rotation limit nut, when it hits the fan gear inside, stop rotating and spin two circles, Finally tighten the nut, this sets the position of the mechanical limit when the actuator is fully closed. Full open position can be set in the same way, as shown in picture 4

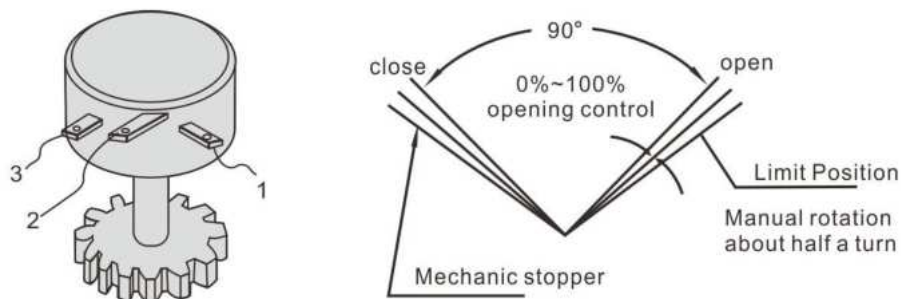


### Adjustment of Potentiometer

The potentiometer is output as a feedback signal in the actuator and has three output terminals.

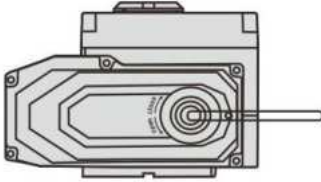
- No. ② connect with slide arm of potentiometer,
- No. ① connect with the terminal, which resistance between slide arms constantly decrease, when the actuator is opening action,
- No. ③ connect with the terminal, which resistance between slide arms constantly decrease, when the actuator is closed action

(Note: the potentiometer resistance should be not over-zero, jump phenomenon) Rotating the valve to the full-open position by handle, as per open to limit switch closed action, measured with a multimeter to adjust the resistance between ② and ① side to 35Ω- 60Ω, if not correct, can be adjust by turning the potentiometer drive gear of potentiometer.



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## Running Test



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## Maintenance

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### Personalized Functions of Electric Actuators

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## Manual operation

When manual operation is carried out, the power must be cut off first, the rubber cap of the deceleration cap must be removed, the attached handle should be inserted into the hexagonal hole, and the manual handle should be rotated clockwise to reduce the opening degree.

### Note:

When the opening degree turns to the fully open and fully closed position, the limit switch will rotate another half turn. It will hit the mechanical block, and excessive rotation will lead to damage to other parts, so avoid excessive force.

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## Electric operation

- Before electric operation, manually check whether the opening meter and valve Angle(full open and full close) are consistent.
- Check whether the wiring is correct, and at the same time, use an external switch to confirm the opening and closing action.
- After confirming the above state, start electric operation

### Note:

- Check wiring diagram, power supply, input/output signal correct
- Don't change the internal wiring
- If the power supply is 3phase, it should be checking the rotation direction
- Manually put the actuator in half-open/close position, power on and input the open signal
- If the electric actuator runs to the open position it means the wiring is correct
- If the running direction is opposite, we must change 2 power lines among the 3 power lines

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## Lubrication

Special Mo-base grease with long service life and good pressure resistance, so it do not need to refuel.

## Regular operation

When the valve works less, the machine can be driven regularly to check whether there is any abnormal situation.

### Note:

Please refer to the debugging instructions of the control module part for the analog adjustment type actuator

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- The full opening and closing time of the valve is 2.8s-8s (optional) for some quick operation conditions
  - Working under the water in short time, it's used for working situation which the electric actuator is immersed in the water sometimes
  - The valve move fully open or fully closed slowly, the actuator is enable to rotating the valve 90° achieve 650s
  - Manual operation can be used with clutch hand rotation mechanism
  - It's provided with the site, local/remote switching function
  - It's provided with DC12V, DC24V, DC110V, DC220V, AC24V, AC110V, AC380V

### Note:

Other unknown or special specifications, please contact with Technology Department of our company



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